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Tap Drill Chart

How to Calculate Tap Drill Sizes for

*Page 3/29*

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Oversized Taps TAP DRILL Everything  
You Need to Know About Taps

Die - Gear Up With Gregg's  
Tap and Drill Chart Video

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How to match a drill to thread tap size

Making a 22mm / MT2 mill arbor

How To Drill and Tap a Thread All-In-  
One! ~~What is a JACOBS TAPER ? Tips~~

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~~#448 tubalcain ALL Aluminum  
Tapping Fixture for PERFECT Thread  
Cutting~~

---

MACHINE SHOP TIPS #73 Turning a  
Morse Taper Part 1 of 2 tubalcain

---

Metal Lathe - Part 16: CompletionHoe  
verwijder je een gebroken bout in een  
diep gat How to rethread a stripped

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bolt hole video [Metal Lathe - Part 1: The Bed](#) Harbor Freight 7x10 Mini Lathe Review 93212 [The baking soda and super glue trick](#) HOW TO CUT STRAIGHT AN EXTERNAL THREAD!!  
[1/4-20 drill tap countersink in one bit](#)  
Easy Way To Tap Threads With a Drill Press Hand threading with a die How

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to calculate tap drill size in seconds

How to tap and die Using Taps and Dies ~~Taper Talk~~ I try some cheap self drilling spiral thread taps How to tap threads using a drill

Setting the Lathe compound to precision angles Saw arbors Part 3 / Turning a morse taper - Sägedorne

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Teil 3 / Morsekegel drehen Metal  
Lathe - Part 6: Boring the Headstock  
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Morse Cutting Tools. Call toll free  
800-255-1701. 8am - 5pm EST  
Monday - Friday. [customerservice@morsecuttingtools.com](mailto:customerservice@morsecuttingtools.com)



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Morse Cutting Tools

ID: 89540. Morse Large Plastic Chart  
24" x 36" Tap Drill Sizes for inch,  
metric and pipe ...

Morse Large Plastic Chart 24" x 36"  
Tap Drill Sizes for ...

Formula for Obtaining Tap Drill Sizes

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for Cutting Taps: Major Dia. – .01299  
X Amt. of percentage of full thread =  
Drilled Hole\* of Thread No. of threads  
per inch Size Note: Select nearest  
commercial stock drill. Percentage of  
Full Thread for Other Drill Sizes No. of  
Threads Major Dia. Selected  
Percentage of

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## Tapping Formulas - Morse Cutting Tools

Sizes .223 and smaller have external center on shank end; sizes .224 thru .395 have truncated partial cone centers on shank end (length of cone approximately 1/4 of

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diameter shank). Sizes over .395 have internal center in thread and shank ends.

STANDARD TAPS SPEED  
RECOMMENDATIONS

Morse Cutting Tools 38612 Combined  
Tap and Drill, High-Speed Steel, Bright

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Finish, H5 Pitch ...

Morse Cutting Tools 38612 Combined  
Tap and Drill, High ...

Tap Drill Sizes for inch, metric and  
pipe threads 24" x 36" printed on  
heavy duty.023" gage plastic with  
three punched holes across top for

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wall mounting.

Morse Large Plastic Chart - Penn Tool  
Co., Inc

TAP SIZE CUTTING TAPS TRU-FLO™  
FORMING TAPS INCH METRIC DRILL  
SIZE DECIMAL EQUIVALENT DRILL  
SIZE DECIMAL EQUIVALENT. 0-80

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3/64 .0469 54 .0550 M1.6 X 0.35  
1.25mm .0492 1.45mm .0571 M1.8  
X 0.35 1.45mm .0571 1.65mm .0650  
1-64 53 .0595 51 .0650 1-72 53  
.0595 51 .0650 M2 X 0.40 1.60mm  
.0630 1.80mm .0709 2-56 50 .0700  
5/64 .0781 2-64 50 .0700 47 .0785  
M2.2 X 0.45 1.75mm .0689 2.00mm

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.0787 M2.5 X 0.45 2.05mm .0807  
2.30mm .0906 3-48 47 .0785 43  
.0890 3-56 46 .0810 2.30mm .0905  
4-40 43 .0890 38 ...

TAP DRILL SIZES - INCH & METRIC  
with DRILL SIZE FORMULAS  
Morse Heavy Duty Large Plastic Wall



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Chart - Decimal Equivalents,  
Recommended Drill Sizes for ...

Morse Heavy Duty Large Plastic Wall  
Chart - Decimal ...

Morse Plastic Pocket Chart (3-Pack)  
Handy 3-Pack of Pocket Reference  
Charts form a Trusted Brand. ...

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Morse Plastic Pocket Chart (3-Pack)  
– Machinist Reference ...

Morse Cutting Tools. Call toll free  
800-255-1701. 8am - 5pm EST  
Monday - Friday. [customerservice@morsecuttingtools.com](mailto:customerservice@morsecuttingtools.com)

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Morse Cutting Tools | Threading >  
Taps

Morse Cutting Tools 38210 Metric  
Straight Flute Hand Tap Set, High-  
Speed Steel, Bright Finish, ...

Morse Cutting Tools 38608 Combined  
Tap and Drill, High ...

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Morse Cutting Tools 37105 Tap and Drill Set, Metric Series, High Speed Steel, 105 Number ...

Amazon.com: Morse Cutting Tools 37103 Tap and Drill Set ...

Details about Vintage Metal Sign  
Morse Cutting Tools Tap Drill Sizes

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Machinist Sign See original listing.  
Vintage Metal Sign Morse Cutting  
Tools Tap Drill Sizes Machinist Sign:  
Condition: Used. Ended: Oct 17, 2020.  
Starting bid: US \$49.99 [ 0 bids]  
Shipping: \$12.00 Expedited ...

Vintage Metal Sign Morse Cutting

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Tools Tap Drill Sizes ...

item 3 Morse Cutting Tools 21" x 25"

Machinist Wall Chart Decimal Tap

Drill Sizes - Morse Cutting Tools 21" x

25" Machinist Wall Chart Decimal Tap

Drill Sizes . \$29.96 +\$12.95 shipping.

item 4 Decimal Machinist Pocket

Chart Guide Drills Morse Cutting

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Tools, ...

Decimal Equivalents Wall Chart Guide  
Morse Cutting Tools ...

List of Drill Bit and Tap Sizes – Drill  
Size Chart and Tap Size Chart

2020/4/22 11:04:58 Drilling is a  
process of producing a hole while

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tapping is a technique used to cut a thread inside a hole, so the drill bit and tapping tool are often used in sequential to fabricate CNC parts with thread holes.

List of Drill Bit and Tap Sizes – Drill  
Size Chart and Tap ...



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MORSE® Cutting Tools Combination  
Drill & Tap - 2080 Series, High Speed  
Steel Material, Uncoated Finish, 1/4  
– 20 Thread Size, UNC, 2-1/2 in  
Overall Length Mi Item # 03481654  
\$24.42 EACH Not in Stock, Available  
to Order

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Combination Drill & Taps - Motion Industries

Morse Cutting Tools began when Stephen A. Morse, an enterprising mechanic, developed a new and better way to drill a hole when he invented the twist drill. He opened the Morse Twist Drill and Machine Company in

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New Bedford Massachusetts in 1864. In the latter part of the nineteenth century, the company began a pattern of acquisition which resulted in enormous growth.

Morse Cutting Tools  
MORSE® Cutting Tools Combination

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Drill & Tap - 2080 Series, High Speed  
Steel Material, Uncoated Finish, #10  
Thread Size, 2-3/8 in Overall Length  
Mi Item #: 03479248 Mfr  
Description: 38609 2080 TAP/DRILL  
COMBO #10-32

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